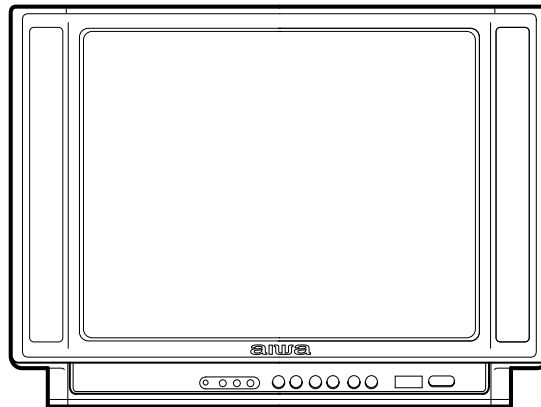




# TV-A2010 TV-A2018

KER, KE

SH



# SERVICE MANUAL

COLOR TELEVISION

- This Service Manual contains the additional information "NOTICES BEFORE REPAIRING", "DISASSEMBLY INSTRUCTIONS" and "ADJUSTMENT" for the model TV-A2010 (KER, KE) and TV-A2018 (SH).  
If requiring the other information, see Service Manual of TV-A2010 / 2018 (2010<KER, KE>, 2018<SH>), (S/M Code No. 09-99C-420-5R1).

**aiwa**  
S/M Code No. 09-007-420-5S1

SUPPLEMENT  
DATA

## NOTICES BEFORE REPAIRING

# To make the best use of this equipment, make sure to obey the following items when repairing (or mending).

1. Do not damage or melt the tunicate of the leading wire on the AC1 side, including the power supply cord.
2. Do not soil or stain the letters on the spec. inscription plates, notice labels, fuse labels, etc.
3. When repairing the part extracted from the conducted side of the board pattern, fix it firmly with applying bond to the pattern and the part.
4. Restore the following items after repairing.
  - 1) Conditions of soldering of the wires (especially, the distance on the AC1 side).
  - 2) Conditions of wiring, bundling of wires, etc.
  - 3) Types of the wires.
  - 4) Attachment conditions of all types of the insulation.
5. After repairing, always measure the insulation resistance and perform the voltage-withstand test (See Fig-1).
  - 1) The insulation resistance must be  $1\text{ M}\Omega$  when applying  $500\text{ V/s}$ .
  - 2) In the voltage withstand test, apply  $1\text{ kV}$  for  $1\text{ min}$  and check that the GO lamp lights.

- \* Breaking current set to  $10\text{ mA}$ .
- \* Connect the safety checker as shown in Fig-1, then measure the resistance and perform the test.
- \* Do not touch the equipment during testing.
- \* For details of the safety checker, refer to the supplied Operation manual.

Insulation resistance:  $1\text{ M}\Omega$  ( $500\text{ V/s}$ )  
Voltage-withstand:  $1\text{ kV}$  for  $1\text{ min}$

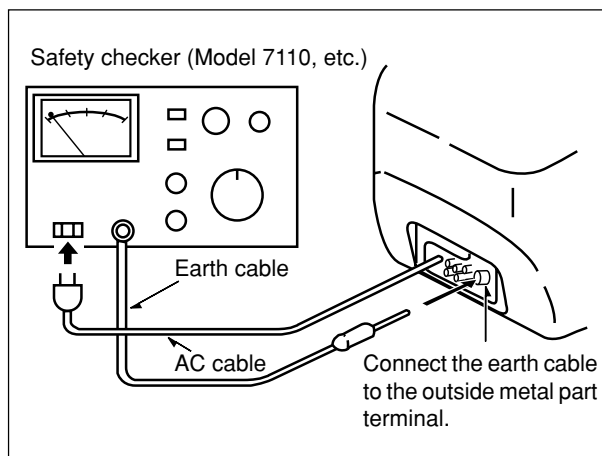


Fig-1

## When servicing and checking on the TV, note the followings.

1. Keep the notices.

As for the places which need special attentions, they are indicated with labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.
2. Avoid an electric shock.

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.
3. Use the designated parts.

The parts in this equipment have the specific characteristics of incombustibility and withstand voltage for safety.  
Therefore, use a part which has the same character as the replaced part. Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts with a  $\triangle$  mark, the designated parts must be used.
4. Put parts and wires in the original position after assembling or wiring.

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled so that these parts do not make contact with the printed

- board. The inside wiring is designed not to get close to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.
5. Take care of the cathode-ray tube.

By setting an explosion-proof cathode-ray tube in this equipment, safety is secured against implosion. However, when removing it or servicing from the back, it gives out shock that is dangerous. Take enough care to deal with it.
  6. Avoid an X-ray.

Safety is secured against an X-ray by giving considerations to the cathode-ray tube and the high voltage peripheral circuit, etc. Therefore, when repairing the high voltage peripheral circuit, use the designated parts and do not change the circuit. Repairing, except indicates, causes rising of high voltage, and the cathode-ray tube emits an X-ray.
  7. Perform a safety check after servicing.

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are deteriorated portions around the places serviced.

### $\triangle$ Safety Components Symbol

This symbol is given to important parts which serve to maintain the safety of the product, and which are made to confirm to special Safety Specifications.  
Therefore, when replacing a component with this symbol make absolutely sure that you use a designated part.

# DISASSEMBLY INSTRUCTIONS

## 1. REAR CABINET REMOVAL

- (1) Remove four screws ① and three screws ②, then remove the rear cabinet in the direction of the arrow. (See Figure 1-1)

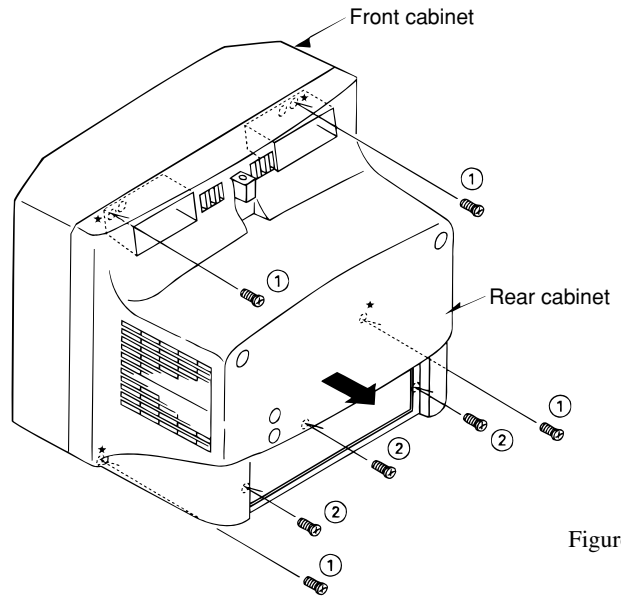


Figure 1-1

## 2. HIGH-VOLTAGE CAP (ANODE CAP) REMOVAL

### 2-1. Cautions before Removing

#### Discharge the anode voltage

- (1) The anode voltage is not discharged completely from the CRT of this unit even after the power is turned off. Be sure to discharge the residual anode voltage before removing the anode cap.

#### Do not use pliers

- (2) Do not use pliers, etc. to remove the anode cap. If you used pliers and bent the hook to remove the cap, the spring characteristics of the hook could be lost, and when reinstalled, the cap would come off from the CRT anode button easily, causing an accident.

#### Do not turn the anode cap

- (3) If the anode cap is turned in the direction of its circumference, the hook is likely to come off.

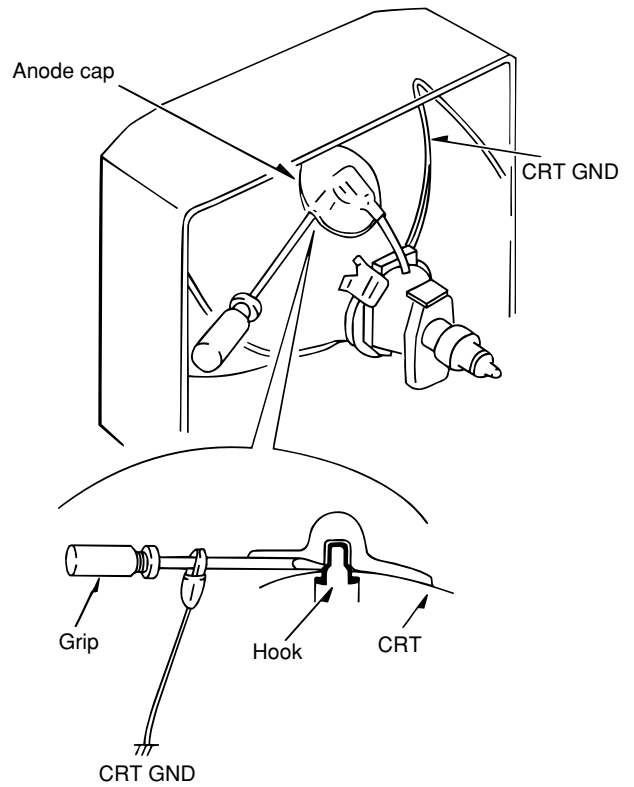


Figure 2-1

### 2-2. Anode Cap Removal

Discharge the anode voltage. (See Figure 2-1)

- (1) Connect a flat-bladed screwdriver to the CRT GND via an alligator clip.
- (2) Use a tester to check the end of the screwdriver and ground of the TV for continuity.
- (3) Touch the hook with the end of the screwdriver.
- (4) Turn over the anode cap.

**Caution :** Be careful not to damage the anode cap.

**Caution :** Be careful not to damage the anode cap.

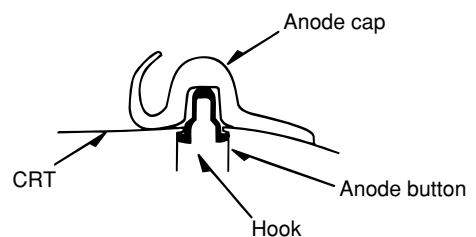


Figure 2-2

- (5) Push the anode cap with your thumb in the direction of arrow ① as shown in the figure, then lift the cap in the direction of arrow ② to release the hook on one side. (See Figure 2-3)

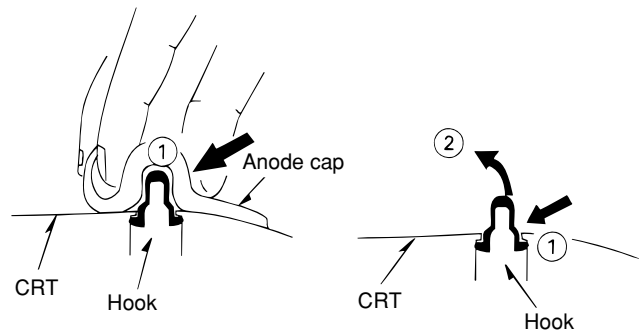


Figure 2-3

- (6) Turn over the anode cap on the side where the hook was released and pull out the cap in the direction opposite to that on which the cap was pushed. (See Figure 2-4)

**Caution :** Do not pull out the anode cap straight up.  
: Do not pull the cap forcibly. After removing the cap, check that the hook is not deformed.

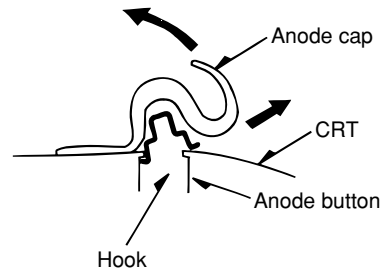


Figure 2-4

### 3. ANODE CAP REINSTALLTION

Observe the cautions carefully so that no accident occurs due to a defect in installing the anode cap and so it does not come off.

#### 3-1. Caution before Reinstalling

Never turn the anode cap after installing it

Never re-use the hook when it has been deformed

- (1) If the anode cap is turned after it is installed, it may come off. Therefore, arrange the high-voltage cable before attaching the anode cap. (See Figure 3-1)
- (2) If you have attached the anode cap before arranging the high-voltage cable, arrange the cable carefully so the cap does not turn.

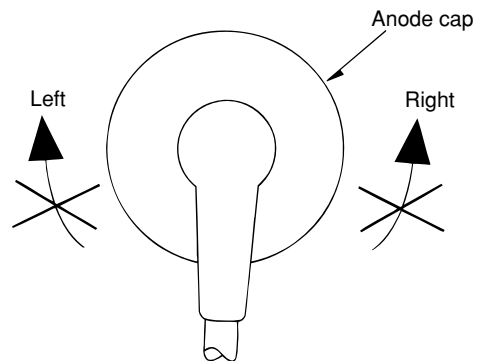


Figure 3-1

#### 3-2. Anode cap reinstallation

- (1) Use a clean cloth moistened slightly with alcohol to clean the installation section. (See Figure 3-2)  
**Caution :** Check that the installation section is free from dust, foreign matter, etc.
- (2) Coat the anode cap installation circumference with an appropriate amount of the specified silicone grease (KS-650N).  
**Caution :** Be careful that silicone grease does not enter the anode button.

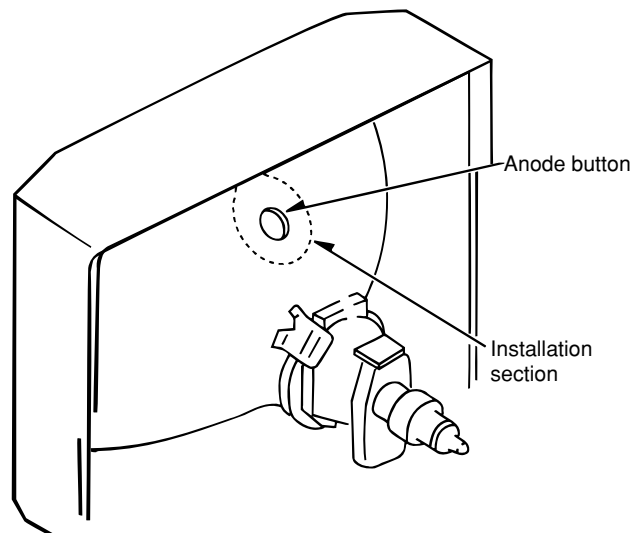


Figure 3-2

- (3) Eliminate twisting, etc. of the high-voltage cable and arrange it so that no twisting occurs. (See Figure 3-3)  
**Caution :** If the cable is not arranged correctly, the anode cap could turn and cause an installation defect.

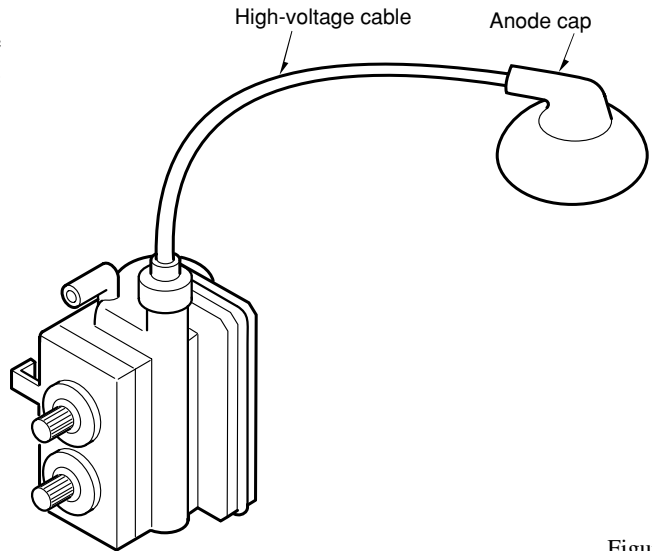


Figure 3-3

- (4) Turn over the rubber cap symmetrically on the left and right. (See Figure 3-4)  
**Caution :** Take great care not to damage the anode cap.

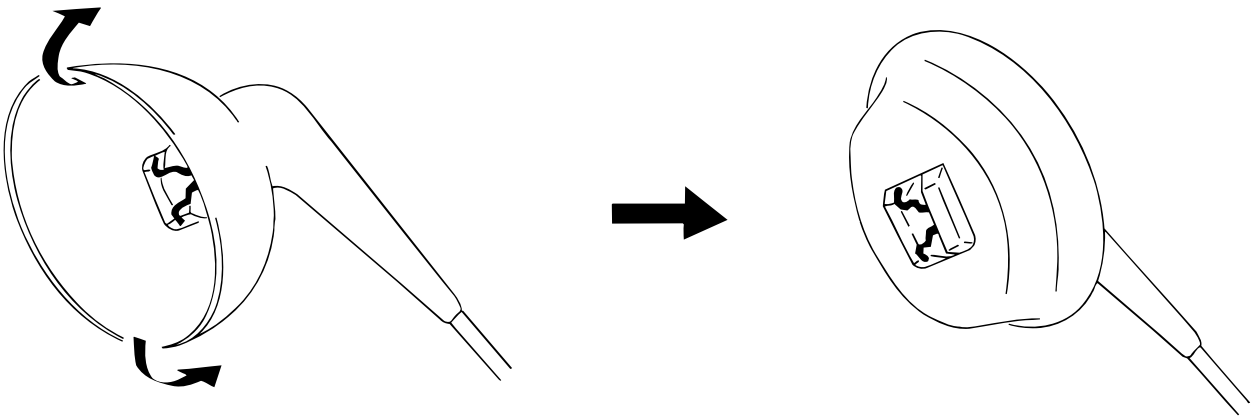


Figure 3-4

- (5) Fit your forefinger over the projection at the center of the cap and hold the cap between your thumb and middle finger. (See Figure 3-5)

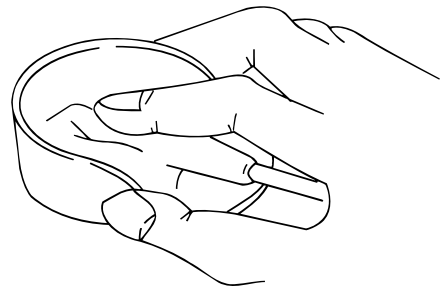


Figure 3-5

- (6) Apply the hook on one side to the anode button as shown on the figure. (See Figure 3-6)  
**Caution :** Check that the hook is held securely.
- (7) Apply the hook on the other side to the anode button as shown in Figure 3-7.

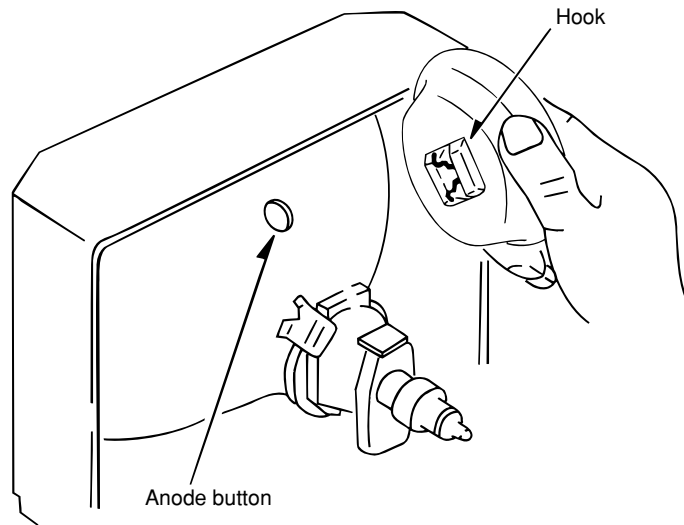
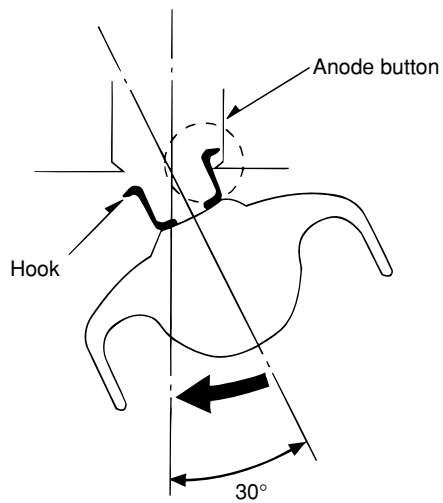


Figure 3-6

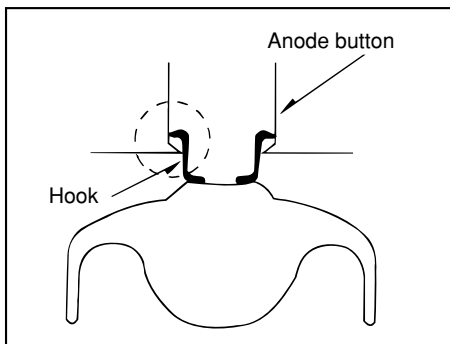


Figure 3-7

- (8) Pull the anode cap slightly with the rubber cap turned over and visually check that the hook is engaged securely.
- (9) Release your hand from the rubber cap of the anode cap.  
**Caution :** Cover the anode cap so that it does not lift.
- (10) Hold the skirt of the anode cap slightly to improve the close contact between the cap and CRT.
- (11) Check that the anode cap is in close contact with the CRT. (See Figure 3-8)

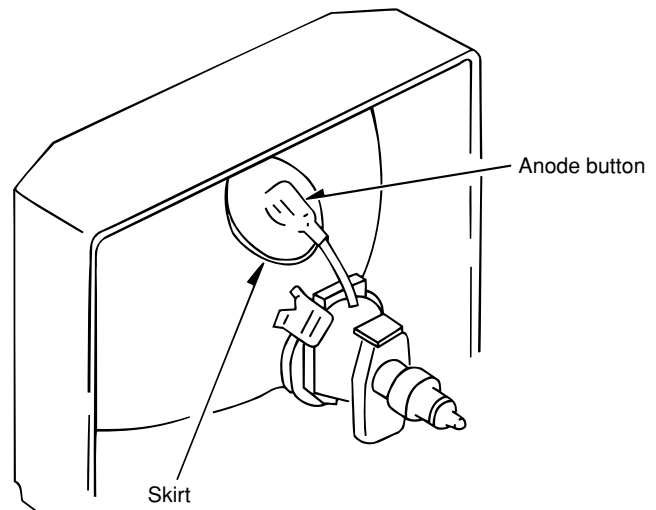


Figure 3-8

#### 4. NK C.B. (PWB, NK) REMOVAL

- (1) Disconnect CN553 (CRT GND).
- (2) Disconnect CN551, CN552
- (3) Remove the NK C.B. in the direction of arrow ①.  
(See Figure 4-1)

#### 5. MAIN C.B (PWB, MAIN) REMOVAL

- (1) Remove connector (CN901).
- (2) Remove connector (CN801).
- (3) Remove connector (CN802).
- (4) Pull out the MAIN C.B. in the direction of the arrow ②.  
(See Figure 4-1).

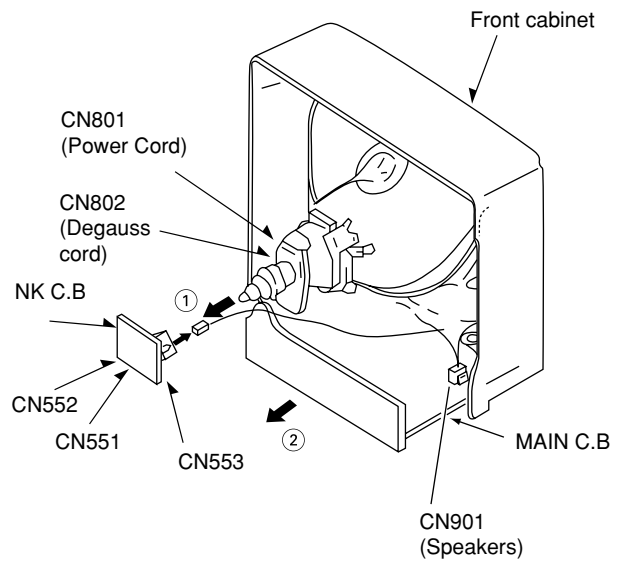


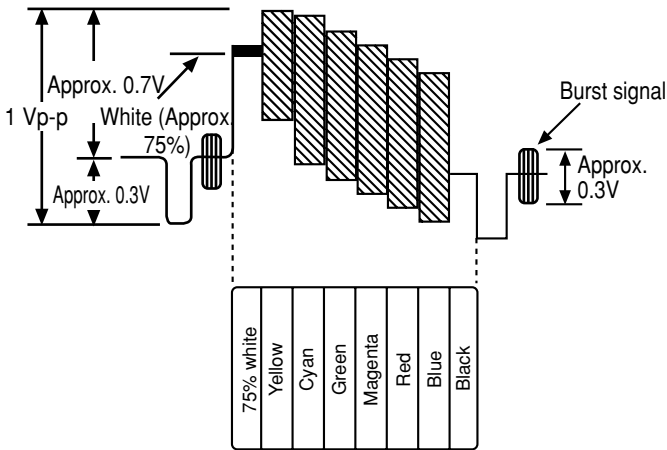
Figure 4-1

# ADJUSTMENT

## Set-Up For Adjustment

Because the video signal output from a pattern generator is used as the adjustment signal input during adjustment, the video signal output from the pattern generator must conform with the specifications. Measure the output waveform across 75 Ω load. Confirm that the synchronizing signal has an amplitude of about 0.3 V, the video signal portion has an amplitude of about 0.7 V and the burst signal has an amplitude of about 0.3 V with flat envelope. Confirm that ratio of the burst signal amplitude and the red signal amplitude is 0.30 : 0.66. If the output signal does not conform with the specifications, calibrate the pattern generator. (Refer to pattern generator operation manual.)

Use the LEADER: LCG 404 for the pattern generator.



TV display

Color bar signal of a pattern generator

## 1. CRT Adjustment

### 1-1. Precautions

- (1) Receive the white raster signal, and then perform aging for at least 20 minutes.
- (2) Demagnetize the area surrounding the CRT with a degausser before making adjustments.
- (3) Set the picture quality for each mode to the factory setting.
- (4) Position the front screen facing the east as much as possible.

### 1-2. Purpose

- (1) Beam landing adjustment (purity magnet)

Set the left/right balance of beam landing. If there is a discrepancy in this adjustment, a color irregularity will occur. After completion of the landing adjustment, it is necessary to perform convergence adjustment.

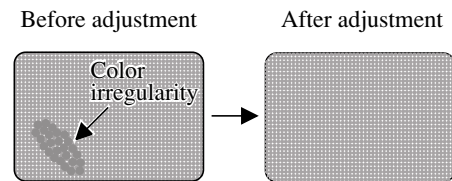


Fig. 1-1

## Precautions Before Starting Adjustment

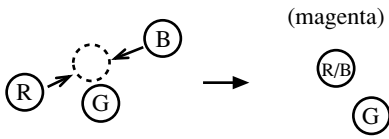
Satisfy the following setting conditions before starting adjustment.

- Allow warm-up of 20 minutes or longer. (Do not turn off during warm-up.)
- Set all picture quality controls of users' setting to initial set-up, unless otherwise specified.
- Picture quality reset
  1. Select "Picture" on the screen menu and press enter button.
  2. Select "Normal" and press enter button.
  3. Select "Reset" and press enter button.
- Set the pattern generator's output level to 1.0Vp-p (across 75Ω load).



(2) Beam convergence adjustment (4-pole magnet)

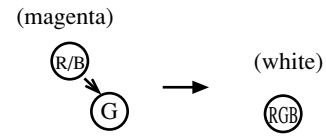
Align the R beam with the B beam. The G beam does not move with this adjustment.



Align the R beam with the B beam  
Fig. 1-2

(3) Beam convergence adjustment (6-pole magnet)

With a 4-pole magnet align the G beam with the already aligned R/B beam.



Align the G beam with the R/B beam  
Fig. 1-3

(4) The composition of each magnet is as shown in Fig. 1-4.

In making adjustments, rotate the lock ring clockwise (looking from the CRT's back screen) and disengage.  
Be careful not to loose the lock ring too much. If the magnet assembly has become shifted during adjustments, secure it to the position in Fig. 1-4.

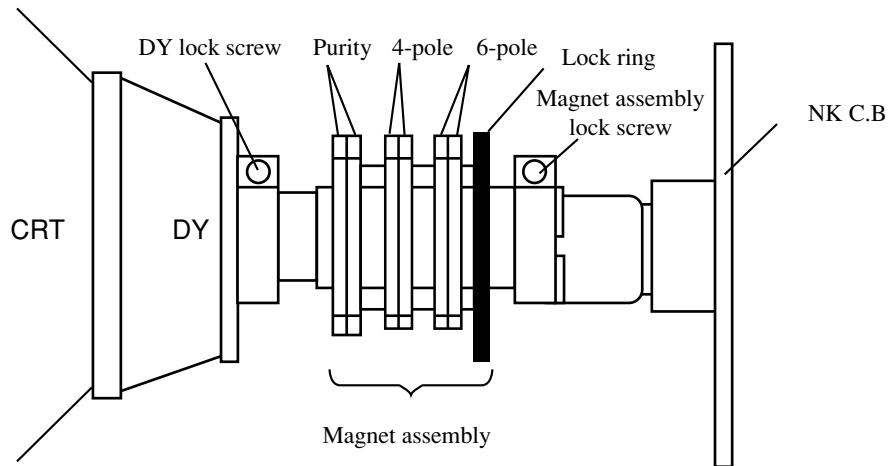


Fig 1-4

### 1-3. Beam Landing Adjustment

- (1) Receive the green raster signal from the pattern generator.
- (2) Loosen the magnet lock screw, and shift the magnet assembly backward (toward the neck).
- (3) Loosen the DY lock screw, and shift the DY deflecting yoke backward (toward the neck).
- (4) After opening the two purity magnets to the same angle, adjust the color width of the bands on both sides of the screen so that they are equal. (refer to Fig. 1-5 (a)).

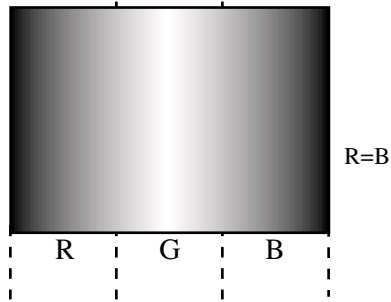


Fig 1-5 (a)

As shown in Fig. 1-5 (b), the purity magnet functions in relation to the electron beam.

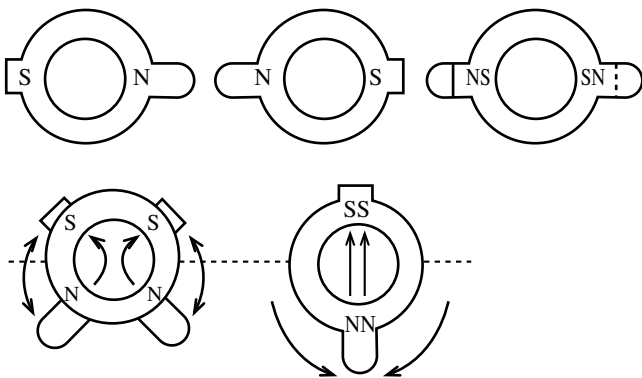


Fig 1-5 (b)

- (5) Gradually shift the deflecting yoke toward the front (toward the CRT funnel). Stop movement at the point when the screen has become completely green.
- (6) Also, verify the respective monochromatics of red and blue.
- (7) While looking at the screen, adjust the tilt of the deflecting yoke and tighten the DY lock screw.
- (8) Shift the magnet assembly to the front (toward the CRT funnel), stop movement before the adjustment position and then tighten the magnet lock screw.  
At this time, be careful not to shift the position of the purity magnet.

As there is occurrence of convergence distortion after completing the landing adjustments, be sure to carry out convergence adjustments.

If the color irregularities in the screen's corner section are not improved, correct them with the landing magnet. After using the landing magnet, be sure to demagnetize the CRT with degausser and verify that there is no occurrence of color irregularity. (refer to Fig. 1-6)

Landing magnet: 81-JTI-710-010  
(two-sided adhesive tape) : 80-XVI-218-010 Cushion

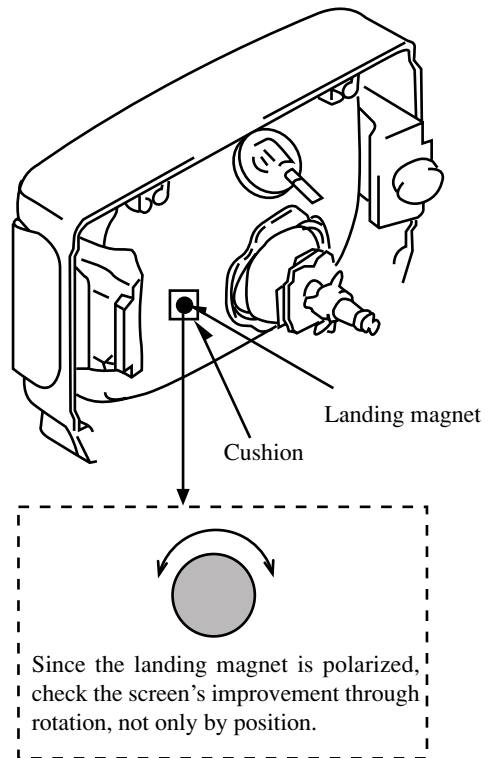


Fig 1-6

#### 1-4. Beam Center Convergence Adjustment

Make adjustments on the convergence with 4-pole and 6-pole magnets. Operate each magnet in relation to the electron beam as shown in Figs. 1-7 and 1-8. When performing this adjustment, verify whether there is distortion in the focus adjustment. If necessary, carry out adjustments again.

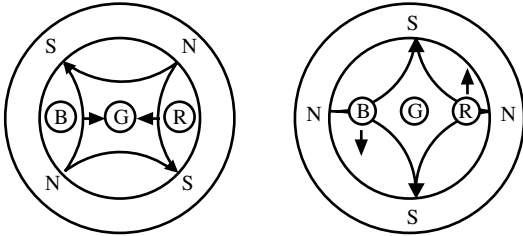


Fig 1-7

In Fig. 1-7, two 4-pole magnets are stacked together so as to be of the same polarity. Move the B and R beams to their respective direction, by rotating the two 4-pole magnets together. By adjusting the opening of the two magnets, it is possible to adjust the amount of the beam's movement.

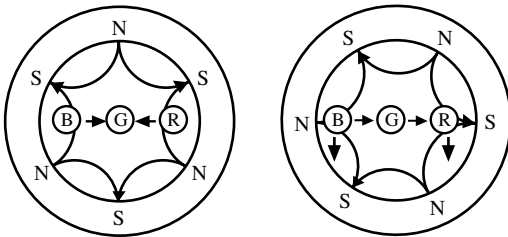


Fig 1-8

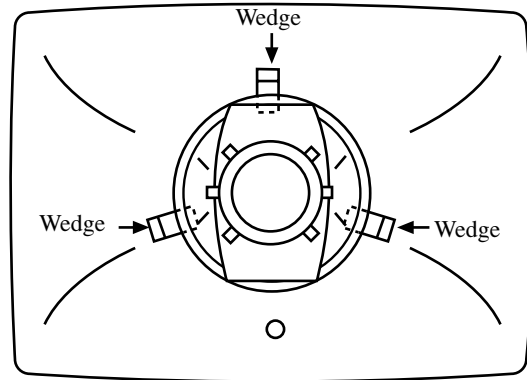
In Fig. 1-8, the two 6-pole magnets are stacked together so as to be of the same polarity. Move the B and R beams to their respective direction, by rotating the two 6-pole magnets together. By adjusting the opening of the two magnets, it is possible to adjust the amount of the beam's movement.

- (1) Receive the dot pattern signal from the pattern generator.
- (2) Pay attention to the center of the screen, and perform adjustments with two 4-pole magnets so that the R beam and B beam are perfectly aligned and become a magenta color. (Refer to Fig. 1-2)
- (3) In the same way, pay attention to the screen, and perform adjustments with a 6-pole magnet so that the magenta beam and G beam are aligned and become a white dot. (Refer to Fig. 1-3)
- (4) After adjustments are completed, secure all magnets with the lock link. (Refer to Fig. 1-4)

#### 1-5. The Surrounding Convergence Adjustment

Perform this adjustment after completion of adjustment 1-4.

- (1) Shake the deflecting yoke up, down to the right and left, and adjust any discrepancies in the screen's surroundings.
- (2) Insert wedges in three locations in the gap between the deflecting yoke and the surface of the CRT funnel in order to secure the deflecting yoke. (Refer to Fig. 1-9)



Position of wedge

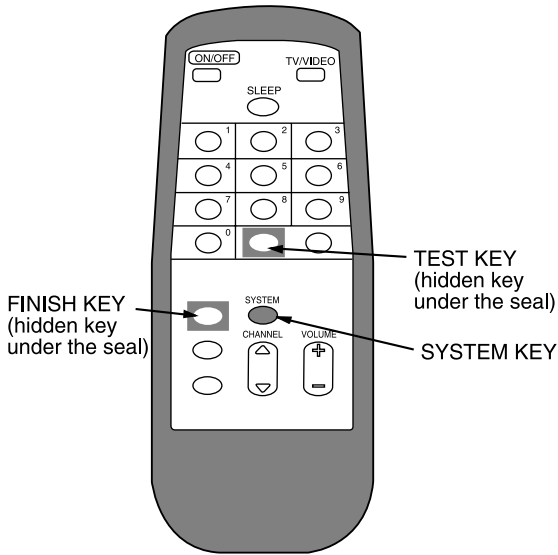
Fig. 1-9

## Setting of IIC BUS Data

This model is designed with the ability to adjust most parts of the image projection and deflection system by using the jig remote controller.

### Preparations :

- Modify the hidden keys on the RC-6VT06 jig remote controller (TV-C142/86-LB4-951-010) so that they can easily be pressed. 2 keys to be modified. (Refer to the below illustration)



### Starting the "Service Mode" :

#### Hidden key / "TEST"

- Press the "TEST" key on the jig remote controller once to enter to the "Aging Mode" (Refer Fig. 1).
- Press the "CHANNEL" key on the jig remote controller to enter to the "Adjustment Mode".

#### Hidden key / "FINISH"

- The accumulated hours in the "Aging Mode" will be reset by pressing the "FINISH" key on the jig remote controller.
- Avoid to press this key during general repairs.

### Aging Mode Operation Method :

Make sure that confirmation is done after replacing the EEP ROM.

1. Enter to the aging mode by pressing the "TEST" key on the remote controller. (Fig. 1)

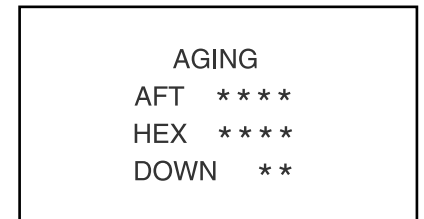
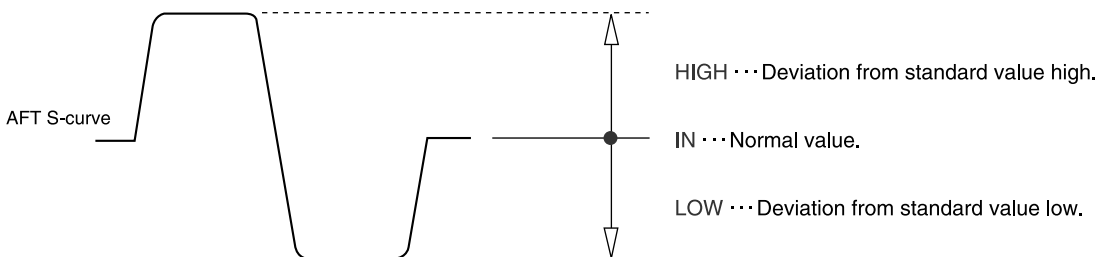


Fig. 1

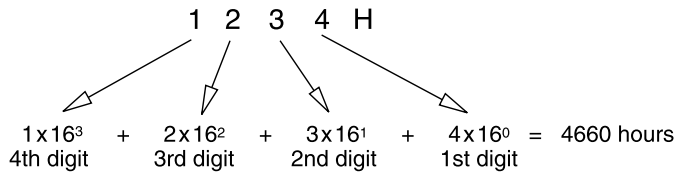
### Contents of Aging Mode :

1. Release "Auto Power Off" function  
Release "Auto Power Off" function when no input is supplied.  
Use this mode for warming up (aging) during CRT adjustment.
2. AFT S-curve status indication  
The condition of AFT S-curves are indicated by "IN" for suitable tuning, "HIGH" for too high or "LOW" for too low. "OUT" is indicated when no signal is supplied.



3. Display of "CRT ON" accumulated hours  
 The CRT usage time is accumulated on an hourly basis and is displayed in hexadecimal figures.

Sample calculation of displayed hexadecimal figures : HEX 1 2 3 4



- The display will be reset to 0000H when the accumulated hours exceed 7FFFH(32768 hours).

**Adjustment Mode Operation Method :**

3. Return to the aging display by pressing the "SYSTEM" key and press "TEST" key once again to enter into the adjustment menu screen.

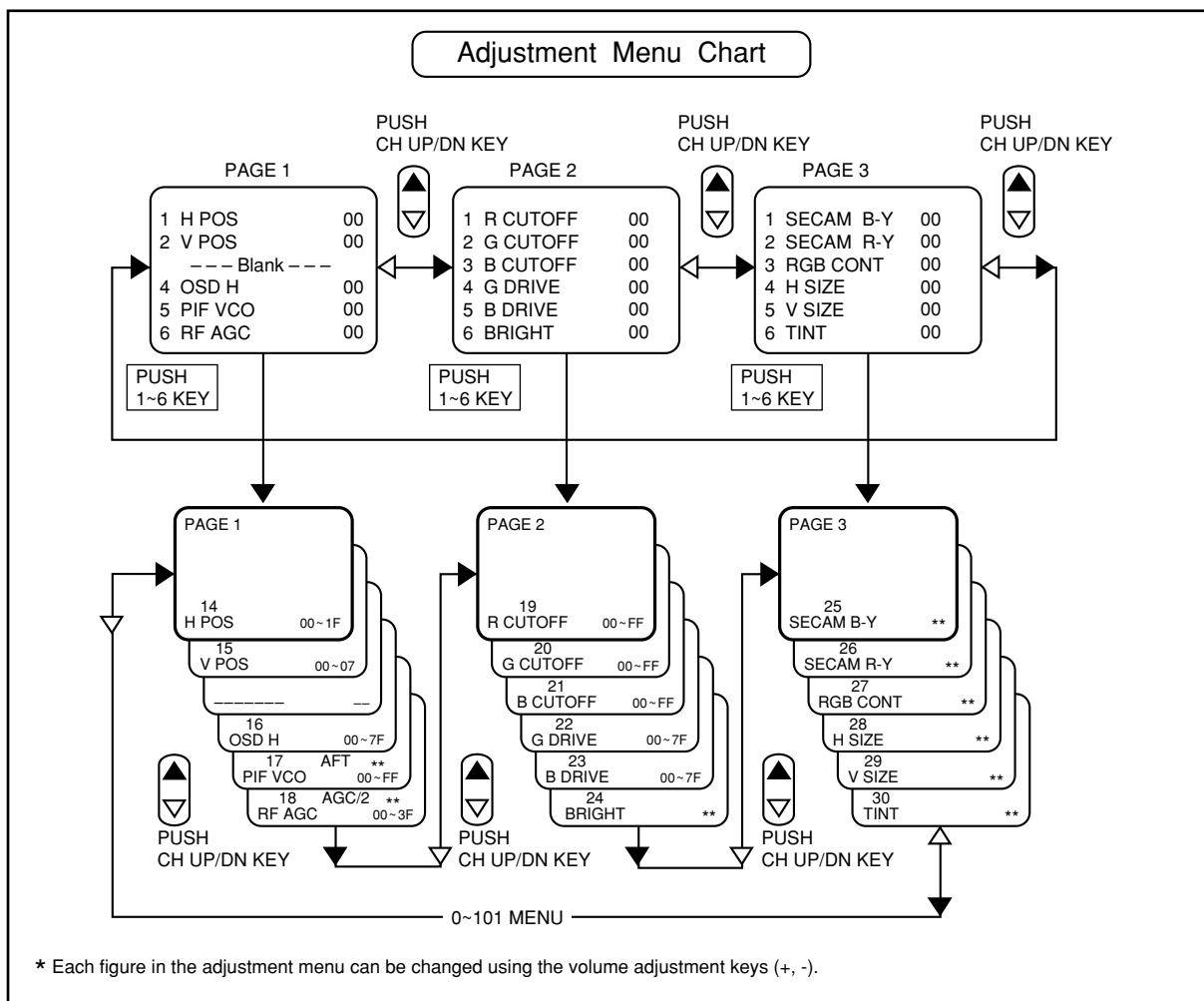


Fig. 2

The menus from No.0 to 101 inclusive of PAGE 1 to 3 serve as the “Adjustment Menu” . (Refer to the following tables)

No.	Menus	Reference Values
0	CONT	20
1	COLOR	10
2	SHARPNESS	20
3	SUB CONTRAST	08
4	V LINEA	07
5	V S CORR	05
6	ABL START	02
7	IF FEAQ	04
8	BGPP	00
9	PARABOLA	–
10	TRAPEZIUM	–
11	V. EHT	–
12	CORNER	–
13	H. EHT	–
14	H POS	0C
15	V POS	04
16	OSD H	17
17	PIF VCO	80
18	RF AGC	20
19	R CUTOFF	80
20	G CUTOFF	80
21	B CUTOFF	80
22	G DRV GAIN	40
23	B DRV GAIN	40
24	BRIGHT	40
25	SEGAM B-Y	08
26	SEGAM R-Y	08
27	RGB CONT	20
28	H SIZE	–
29	V SIZE	20
30	TINT	3F
31	TEST	–
32	TEST 2	–
33	BRIGHT MIN	00

No.	Menus	Reference Values
34	BRIGHT STEP	00
35	BRIGHT MAX	7F
36	CONT MIN	00
37	CONT MAX	3F
38	COLOR NTSC	40
39	COLOR MIN	00
40	COLOR SECAM	04
41	COLOR MAX	7F
42	RG CONT MAX	30
43	SHARP MIN	00
44	SHARP MAX	3F
45	SHARP NT	20
46	SHARP NT VIDEO	20
47	SHARP VIDEO	20
48	TINT MIN	00
49	TINT MAX	7F
50	TXT RGB MAC	3A
51	ABL GAIN	00
52	V AGC	00
53	WHITE PEAK	00
54	MUTE	–
55	AF GAIN	–
56	VIDEO POL	–
57	BPF/TOF	–
58	CHROMA TRAP	–
59	HALF TONE	–
60	COLOR SYSTEM	–
61	CW SW	–
62	AFT MUTE	–
63	BLUE BACK	–
64	DC NF SPEED	–
65	V FREQ	–
66	NTSC COMB	–
67	BLACKING	–

No.	Menus	Reference Values
68	H OUT STOP	–
69	FORCED ID	–
70	SELF ADJ	–
71	ID SENSIV	–
72	SECAM ADJ	–
73	AFT ON	–
74	YM EMB	–
75	YUV SW	–
76	AFC GAIN	00
77	V LINEA 60	07
78	H SIZE 60	–
79	PARABOLA 60	–
80	TRAPEZIUM 60	–
81	V. EHT 60	–
82	CORNER 60	–
83	H. EHT 60	–
84	V S CORR 60	06
85	V SIZE 60	0B
86	V POS 60	00
87	H POS 60	0F
88	OSD H 60	14
89	OSD V 60	08
90	G VSIZE SHIFT	02
91	G HSIZE SHIFT	00
92	G VPOS SHIFT	00
93	G HPOS SHIFT	00
94	OSD V	09
95	VOL LOUDSPK	73
96	FM MATRIX	01
97	PRESALE FM/AM	25
98	PRESALE NICAM	56
99	PRESALE SCART	19
100	NICAM IDL	03
101	NICAM IDH	0A

\*1. The indicated reference values are different from the actual data values.

\*2. Depending on the model, all items which are described in the “Adjustment Mode” may not be always applicable. Refer to each adjustment.

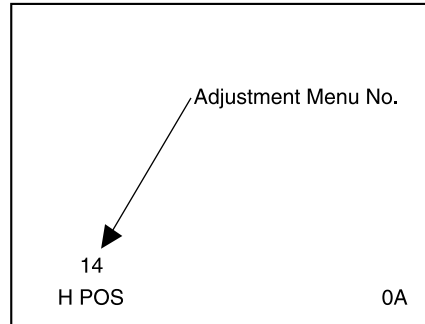
## Menu Screen Adjustment :

- Operate after inputting the following initial figures when replacing EEPROM.
- These initial figures are only for reference purposes and meant for rough adjustment.
- Check the condition and adjust the area where the general repair is carried out.

TV-A2010, A2018	Initial Figures PAL (NTSC)
PAGE 1	
1. H POS	0A(0D)
2. V POS	3(1)
-----	---
4. OSD H	18(17)
5. PIF VCO	85
6. RF AGC	3F
-----	-----
PAGE 2	
1. R CUT OFF	7F
2. G CUT OFF	7F
3. B CUT OFF	7F
4. G DRV GAIN	60
5. B DRV GAIN	60
6. BRIGHT	20
-----	-----
PAGE 3	
1. SECAM B-Y	0C
2. SECAM R-Y	0B
3. RGB CONT	00
4. H SIZE	00
5. V SIZE	1B(18)
6. TINT	3F

Fig. 1

### Sample Indication for Adjustment Menu No.



Each adjustment should be carried out after checking the adjustment menu no. (Refer to the above Fig.)

## PAGE 1

### 1-1. **H POS** Horizontal Positioning Adjustment

#### PAL

Adjustment Menu No. 14 (Page 1-1)

Input signal : Crosshatch

Measuring instrument : Pattern generator / PAL

- Use the volume keys on the jig remote controller to adjust the dot mark in the centre of crosshatch screen to the exact centering position by allocating an equal number of squares on the left and right side of the dot.  $A=B$  (Fig. 1-1)

#### NTSC

Adjustment Menu No. 87

Input signal : Crosshatch

Measuring instrument : Pattern generator / NTSC

- Using the "CHANNEL" key, scroll through the adjustment menu and select No.87. To adjust, follow the same procedure as PAL.

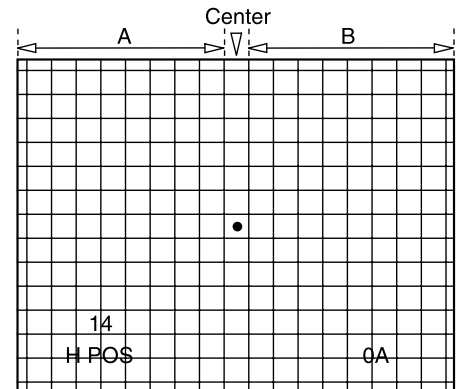


Fig. 1-1

### 1-2. **V POS** Vertical Positioning Adjustment

#### PAL

Adjustment Menu No.15 (Page 1-2)

Input signal : Crosshatch

Measuring instrument : Pattern generator / PAL

- Using the volume keys on the jig remote controller, adjust the dot mark to the exact vertical centre position in the crosshatch screen. (Fig. 1-2)
- \* In case of being unable to adjust by the above mentioned procedure, adjust S501.

#### NTSC

Adjustment Menu No. 86

Input signal : Crosshatch

Measuring instrument : Pattern generator / NTSC

- Use the "CHANNEL" key to scroll through the adjustment menu and select No. 86. To adjust, follow the same procedure as PAL.
- \* Do not adjust S501 for NTSC.

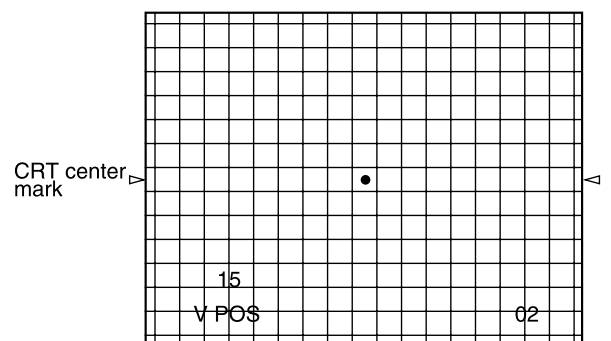


Fig. 1-2

1-3. **OSD H** OSD Horizontal Positioning Adjustment

PAL

Adjustment Menu No. 16 (Page 1-4)

Input signal : Crosshatch

Measuring instrument : Pattern generator / PAL

- Use the volume keys on the jig remote controller to adjust each A and B positions on both left and right in the equal distance towards the screen edge in the OSD display. A = B (Fig. 1-3)

NTSC

Adjustment Menu No. 88

Input signal : Crosshatch

Measuring instrument : Pattern generator / NTSC

- Use the “CHANNEL” key to scroll through the adjustment menu and select No.88. To adjust, follow the same procedure as PAL.

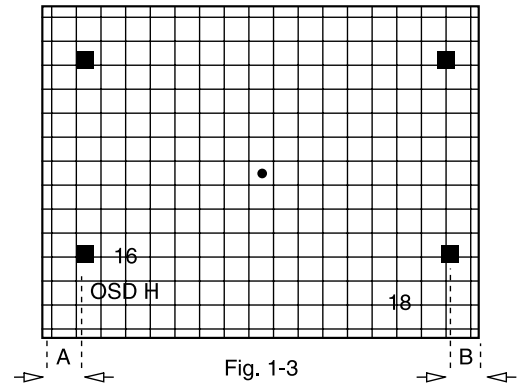


Fig. 1-3

1-4. **OSD V** OSD Vertical Positioning Adjustment

PAL

Adjustment Menu No. 94

Input signal : Crosshatch

- Use the “CHANNEL” key to scroll through the adjustment menu screen and select No.94.
- Using the volume keys on the jig remote controller, adjust A and B on both top and bottom shown in the OSD screen to be equidistant from the screen edges. A = B (Fig. 1-4)

NTSC

Adjustment Menu No. 89

Input signal : Crosshatch

Measuring instrument : Pattern generator / NTSC

- Use the “CHANNEL” key to scroll through the adjustment menu and select No. 89. To adjust, follow the same procedure as PAL.

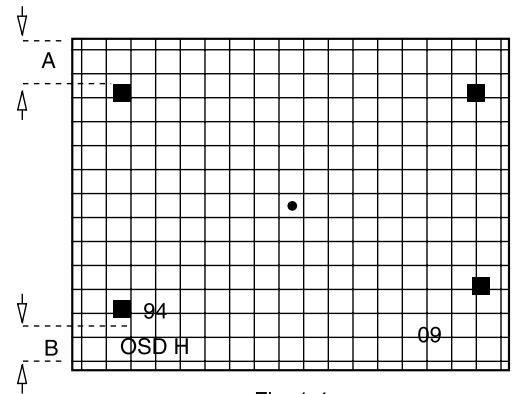


Fig. 1-4

1-5. **PIF VCO** Video IF • VCO Adjustment

Adjustment Menu No.17 (Page 1-5)

Input signal : No signal

Test point : IC301 ① PIN **AFT OUT**

- Use volume keys on the jig remote controller and adjust the test point voltage value to  $2.5 \pm 0.5\text{VDC}$ .

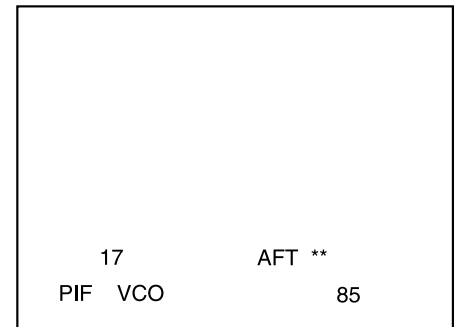


Fig. 1-5

1-6. **RF AGC** RF - AGC

Adjustment Menu No.18 (Page 1-6)

Input signal : Color bar (ANT RF - INPUT)

fp = 471.25MHz

Test point : IC301 ① PIN **AFT OUT**

Measuring instrument : Oscilloscope

1. Connect oscilloscope to IC301 ① PIN.
2. Using the volume keys on the jig remote controller, set the value to [3F]. At this point, measure the voltage on the test point.
3. Use the volume keys on the jig remote controller and reduce the Fig. 1-6 value. (3E → 3D...) At this point, confirm the reduction of the test point voltage value.
4. Complete the adjustment when the difference of the voltage value when compared to [3F] becomes less than 0.2V.

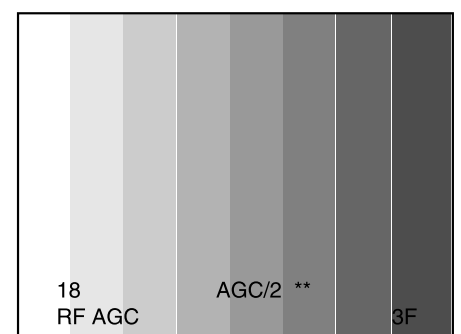


Fig. 1-6



**White Balance Adjustment :** Adjustment Menu No. 19-24 (PAGE 2 - 1 to 2 - 5)

\*User's picture quality will be cleared when the adjustment menu screen appears.

Input Signal : White raster

- Contents of Adjustment :
- |              |
|--------------|
| 1. R CUT OFF |
| 2. G CUT OFF |
| 3. B CUT OFF |
| 4. G DRIVE   |
| 5. B DRIVE   |

\* More than 15 minutes of aging is required before the adjustment.

\* The whole process should be repeated several times for the adjustment.

Measuring instrument : Pattern generator

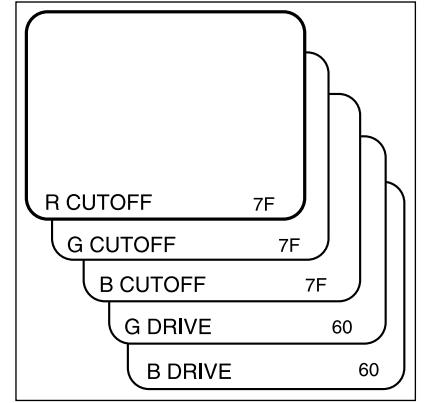


Fig. 2-1

**Cut Off Adjustment :**

- 2-1. Use the pattern generator to input the white raster signal
- 2-2. Using the volume keys on the jig remote controller, fix the figure of the strongest color on the screen to 7F and adjust the other 2 cut off figures until a white picture appears on the screen. (Fig.2-1)

**Drive Adjustment :**

- 2-3. Using the volume keys on the jig remote controller, bring the figure of the **4. G DRIVE** up to more than 60 (in hexadecimal figure) till the color becomes greenish.
- 2-4. Then reduce the numeric figure to the point where the greenish color disappears completely.
- 2-5. Use the volume keys on the jig remote controller to increase the numeric figure of the **5. B DRIVE** up to more than 60 (in hexadecimal figure) till the color becomes bluish.
- 2-6. Then reduce the numeric figure to the point where the bluish color disappears completely.
- 2-7. Repeat the process of 2-1 to 2-6 for several times and adjust for whiter look.

**BRIGHT** Sub-brightness Adjustment

Adjustment Menu No.24 (Page 2-6)

Input signal : Stair step

Measuring instrument: Pattern generator

1. Using the volume keys on the jig remote controller, adjust the scale of the second last from right to be slightly brightened. (Fig. 2-2)

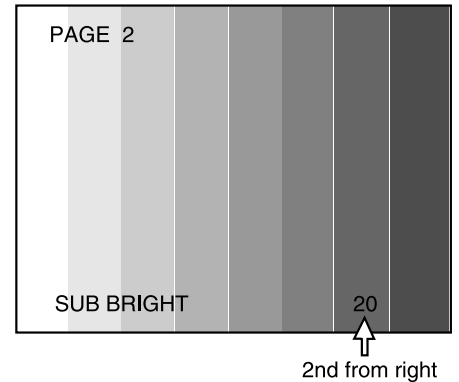


Fig. 2-2

**Focus Adjustment :**

Input signal : Dot pattern

Adjustment point : SFR located at upper part of FBT (T601)

Measuring instrument : Pattern generator

- Adjust SFR which is located at upper part of FBT (T601) in order to get the best focus for the dot.

**Screen Adjustment :**

Input signal : No signal (No Raster)

Adjustment point : SFR located at lower part of FBT (T601)

1. Enter to the "Aging Mode Screen" by pressing "TEST" key on the jig remote controller once.
2. Press "10" key of the numeric channel keypad to get a horizontal single line screen. (Fig. 2-3)
3. Adjust SFR located at lower part of FBT (T601) until the horizontal line starts to be slightly brightened.
4. Repeat the process of step 2 and return to the "Adjustment Menu Screen".

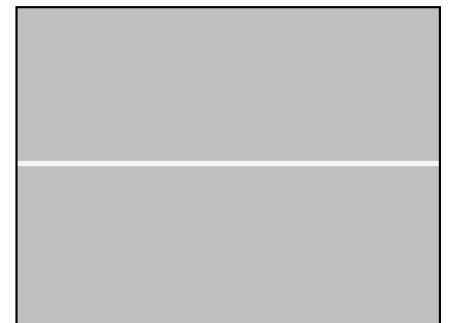


Fig. 2-3

3-1. **SECAM B - Y** SECAM Video, Chroma Adjustment

Adjustment Menu No. 25 (Page 3-1)

Input signal : Black signal

Measuring instrument : Oscilloscope

Pattern generator / SECAM

Test Point : CNA301 ③ PIN **B OUT**

1. Connect oscilloscope to the test point.
2. Use the volume keys of the jig remote controller and adjust the pedestal & blank levels to be linear as shown in the Fig. 3-1.

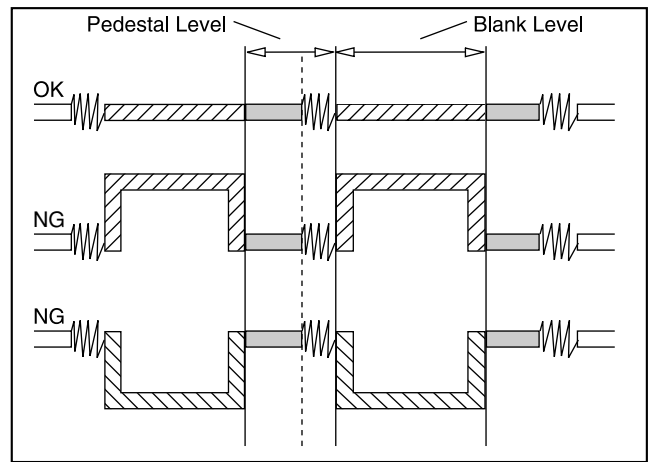


Fig. 3-1

3-2. **SECAM R - Y** SECAM Video, Chroma Adjustment

Adjustment Menu No. 26 (Page 3-2)

Input signal : Black signal

Measuring instrument : Oscilloscope

Pattern generator / SECAM

Test Point : CNA301 ③ PIN **B OUT**

1. Connect oscilloscope to the test point.
2. Use the volume keys of the jig remote controller and adjust the pedestal & blank levels to be linear as shown in the Fig. 3-2.

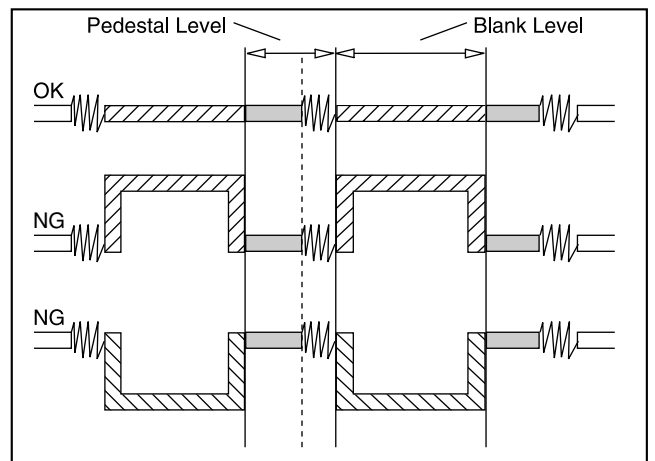


Fig. 3-1

3-3. **RGB CONT** Sub-Contrast Adjustment

Adjustment Menu No. 27 (Page 3-3)

This model does not support this function.

Set the data value to "00". (Fig. 3-3)

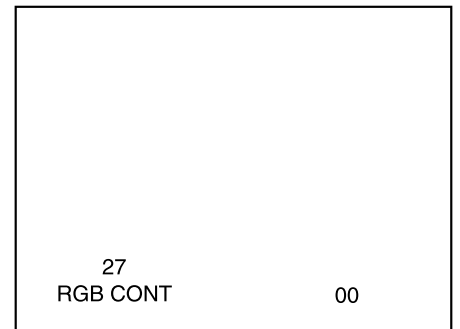


Fig. 3-3

3-4. **H SIZE** Horizontal Size Adjustment

Adjustment Menu No. 28 (Page 3-4)

This model does not support this function.

Set the data value to "00". (Fig. 3-4)

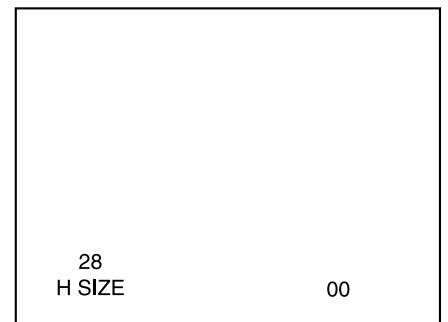


Fig. 3-4

3-5. **V SIZE** Vertical Size Adjustment

PAL

Adjustment Menu No. 29 (Page 3-5)

Input signal : Crosshatch

Measuring instrument : Pattern generator / PAL

- Use the volume keys on the jig remote controller and adjust A to position the dot mark in the center of the exact vertical centre of the crosshatch pattern on the screen and regularize the squares of the crosshatch pattern. (Fig. 3-5)

NTSC

Adjustment Menu No. 85

Input signal : Crosshatch

Measuring instrument : Pattern generator / NTSC

- Using the “CHANNEL” key, scroll through the adjustment menu and select No. 85. To adjust, follow the same procedure as PAL.

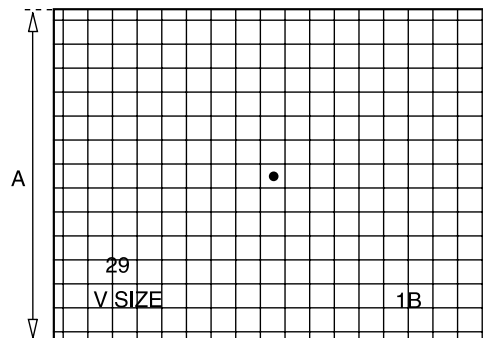


Fig. 3-5

3-6. **SUB TINT** Sub-Tint Adjustment

Adjustment Menu No. 30 (Page 3-6)

Input signal : Color bar (VIDEO IN)

Measuring instrument: Oscilloscope

Pattern generator / NTSC

Test point : CNA301 ③ PIN **B OUT**

1. Connect oscilloscope to the test point.
2. Using the volume keys on the jig remote controller, adjust the top excursions of waveform to be linear. (Fig. 3-6)

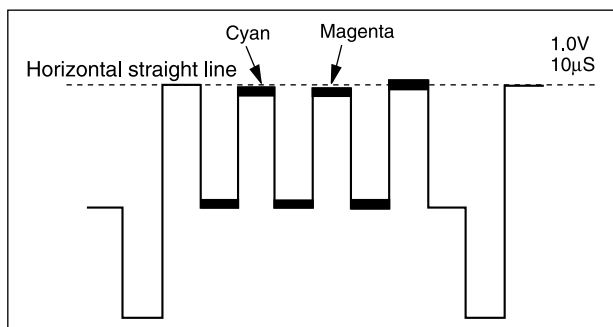


Fig. 3-6

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